



PRODUCT INFORMATION

00103 - Permanent Adhesive

A high performance prime label acrylic adhesive with excellent clarity and adhesion to low energy surfaces, along with outstanding wet-out.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|--------------|--------------|-------------|
| Shear (1 x 1/2 x 1 kg) | hours | 2.4 | hours | 2.4 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 2.3 | grams/25 mm | 1026.8 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | .9 | grams/25 mm | 401.8 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | .7 | grams/25 mm | 312.5 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 2.1 | grams/25 mm | 937.5 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | .6 | grams/25 mm | 267.9 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 50 | kg/645 sq mm | 1.4 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 27 | kg/645 sq mm | .8 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 20 | kg/645 sq mm | .6 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 11 | kg/645 sq mm | .3 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 48 | kg/645 sq mm | 1.3 | CPD-16 |
| Min. App. Temp. | F | 40 | C | 4 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

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