



PRODUCT INFORMATION

00103 - Permanent Adhesive

A high performance prime label acrylic adhesive with excellent clarity and adhesion to low energy surfaces, along with outstanding wet-out.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	2.4	hours	2.4	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.3	grams/25 mm	1026.8	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.9	grams/25 mm	401.8	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	.7	grams/25 mm	312.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	50	kg/645 sq mm	1.4	CPD-16
Loop Tack HDPE	oz/sq inch	27	kg/645 sq mm	.8	CPD-16
Loop Tack LDPE	oz/sq inch	20	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	11	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	48	kg/645 sq mm	1.3	CPD-16
Min. App. Temp.	F	40	C	4	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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