



**00111 - Permanent Adhesive**

A permanent, acrylic emulsion adhesive that is designed for films. It has excellent water whitening resistance. Adheres well to low-surface-energy plastics. Can be used in squeeze applications.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	5.1	hours	5.1	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.491	grams/25 mm	665.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.08	grams/25 mm	482.2	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.009	grams/25 mm	450.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.538	grams/25 mm	686.6	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.694	grams/25 mm	309.8	CPD-52
Loop Tack Stain Steel	oz/sq inch	37	kg/645 sq mm	1.0	CPD-16
Loop Tack HDPE	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack LDPE	oz/sq inch	22	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	8	kg/645 sq mm	.2	CPD-16
Loop Tack Glass	oz/sq inch	39	kg/645 sq mm	1.1	CPD-16
Min. App. Temp.	F	32	C	0	
Service Temp.	F	-4 TO 257	C	-20 TO 125	
FDA Compliance	21 CFR	175.105			

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