



00111 - Permanent Adhesive

A permanent, acrylic emulsion adhesive that is designed for films. It has excellent water whitening resistance. Adheres well to low-surface-energy plastics. Can be used in squeeze applications.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|--------------|--------------|-------------|
| Shear (1 x 1/2 x 1 kg) | hours | 5.1 | hours | 5.1 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 1.491 | grams/25 mm | 665.7 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 1.08 | grams/25 mm | 482.2 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 1.009 | grams/25 mm | 450.5 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 1.538 | grams/25 mm | 686.6 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | .694 | grams/25 mm | 309.8 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 37 | kg/645 sq mm | 1.0 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 29 | kg/645 sq mm | .8 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 22 | kg/645 sq mm | .6 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 8 | kg/645 sq mm | .2 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 39 | kg/645 sq mm | 1.1 | CPD-16 |
| Min. App. Temp. | F | 32 | C | 0 | |
| Service Temp. | F | -4 TO 257 | C | -20 TO 125 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

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