



PRODUCT INFORMATION

00506 - Permanent Adhesive

A general purpose acrylic emulsion with good UV stability. Non-yellowing and generally used with film-type face stocks.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|--------------|--------------|-------------|
| Shear (1 x 1/2 x 1 kg) | hours | 24 | hours | 24.0 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 2.4 | grams/25 mm | 1071.5 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 0.80 | grams/25 mm | 357.2 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 1.1 | grams/25 mm | 491.1 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 2.2 | grams/25 mm | 982.2 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | 1.3 | grams/25 mm | 580.4 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 41 | kg/645 sq mm | 1.1 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 22 | kg/645 sq mm | .6 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 16 | kg/645 sq mm | .4 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 14 | kg/645 sq mm | .4 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 45 | kg/645 sq mm | 1.3 | CPD-16 |
| Min. App. Temp. | F | 45 | C | 7 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

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