



PRODUCT INFORMATION

00515 - Permanent Adhesive

A permanent, non-tackified, acrylic emulsion adhesive that has good water whitening resistance and adheres well to low surface energy plastics. Good combination of quick tack and high shear makes it ideal for mailing tabs.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	13.8	hours	13.8	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	0.6	grams/25 mm	267.9	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	0.5	grams/25 mm	223.2	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Loop Tack Stain Steel	oz/sq inch	33	kg/645 sq mm	.9	CPD-16
Loop Tack HDPE	oz/sq inch	18	kg/645 sq mm	.5	CPD-16
Loop Tack LDPE	oz/sq inch	13	kg/645 sq mm	.4	CPD-16
Loop Tack Corrugated	oz/sq inch	9	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Min. App. Temp.	F	40	C	4	
Service Temp.	F	-40 TO 250	C	-40 TO 121	
FDA Compliance	21 CFR	175.105			

Issued: 02/22/19

The information presented in this publication is believed to be accurate and is not intended to constitute a specification. The values given reflect average material characteristics. All statements, technical information and recommendations about Green Bay Packaging Inc. products are based upon tests believed to be reliable, but do not constitute a guarantee or warranty. All products are sold with the understanding that the purchaser has independently determined the suitability of such products for its purpose. No salesperson, representative, or agent of Green Bay Packaging Inc. is authorized to give any guarantee, warranty, or make any representation contrary to the above. The company's standard Terms and Conditions (found in the current Green Bay Packaging Inc. - Coated Products Operations, Roll Printer Price Book) in effect at the time of the sale shall control.

La información presentada en esta publicación se considera correcta; no debe ser interpretada como una especificación. Los valores dados reflejan las características regulares de los materiales. Todos los informes, fichas técnicas, y recomendaciones de los productos de Green Bay Packaging Inc. están basados en pruebas que se consideran confiables, pero no constituyen ningún tipo de garantía. Todos los productos se venden con el entendimiento de que el comprador ha determinado independientemente la conveniencia de estos productos para su uso final. Ningún vendedor, representante, ni agente de Green Bay Packaging Inc. está autorizado para dar ningún tipo de garantía, ni hacer representación alguna contraria a lo susodicho. Los Términos y Condiciones vigentes que regulan toda relación comercial de Green Bay Packaging Inc. - Coated Products Operations son los que se encuentran impresos en inglés en el último Libro de Precios. (Green Bay Packaging Inc. - Coated Products Operations, Roll Printer Price Book.)

SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

ESPECIALISTAS EN MATERIALES AUTO-ADHESIVOS

3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA

Phone: 001-(920)-337-1800, 800-445-4269, WI: 800-472-4442 • FAX: 001-(920)-337-1797, 800-705-0111