



## PRODUCT INFORMATION

### 00600 - Permanent Adhesive

A permanent acrylic adhesive, which removes from glass bottles in a 100°F water bath. Designed for wine and other beverage labeling. Can be used in a wide range of temperatures, including cold applications. Removal times depend on facer and bottle type.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	.2	hours	.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.9	grams/25 mm	401.8	CPD-52
Min. Applic. Temp.	F	-10	C	-23	
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	34	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	30	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	15	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Service Temp.	F	-50 TO 125	C	-46 TO 52	
FDA Compliance	21 CFR	175.105			

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