



## PRODUCT INFORMATION

### 00747 - Permanent Adhesive

A general purpose, tackified acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can be used in moist environments. Withstands ice bucket conditions.

| Test Property                  | Units      | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|--------------|--------------|-------------|
| Shear (1 x 1/2 x 1 kg)         | hours      | 15            | hours        | 15.0         | CPD-55      |
| Peel - 180 D SS 20 min         | lb/inch    | 3.3           | grams/25 mm  | 1473.3       | CPD-52      |
| Peel - 180 D HDPE 20 min       | lb/inch    | 1.8           | grams/25 mm  | 803.6        | CPD-52      |
| Peel - 180 D LDPE 20 min       | lb/inch    | 1.9           | grams/25 mm  | 848.3        | CPD-52      |
| Peel - 180 D Glass 20 min      | lb/inch    | 3.3           | grams/25 mm  | 1473.3       | CPD-52      |
| Peel - 180 D Corrugated 20 min | lb/inch    | 1.5           | grams/25 mm  | 669.7        | CPD-52      |
| Loop Tack Stain Steel          | oz/sq inch | 53            | kg/645 sq mm | 1.5          | CPD-16      |
| Loop Tack HDPE                 | oz/sq inch | 43            | kg/645 sq mm | 1.2          | CPD-16      |
| Loop Tack LDPE                 | oz/sq inch | 28            | kg/645 sq mm | .8           | CPD-16      |
| Loop Tack Corrugated           | oz/sq inch | 15            | kg/645 sq mm | .4           | CPD-16      |
| Loop Tack Glass                | oz/sq inch | 60            | kg/645 sq mm | 1.7          | CPD-16      |
| Min. App. Temp.                | F          | 0             | C            | -18          |             |
| Service Temp.                  | F          | -65 TO 200    | C            | -54 TO 93    |             |
| FDA Compliance                 | 21 CFR     | 175.105       |              |              |             |

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