



060PR0050840SC

Item #: S3038060

60# SEMI GLOSS/508 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 252 lbs. Standard core size is 3 inches. Total caliper: 6.2 mils +/- 10%

FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	60	grams/sq meter	88.8	TAPPI T410
Caliper - Average	mil	3.1	um (micrometer)	78.7	TAPPI T411
Gloss	%	75	%	75.0	TAPPI T480
Opacity	%	87.5	%	87.5	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Tear-MD	grams	39	mN	382.5	TAPPI T414
Tear-CD	grams	44	mN	431.5	TAPPI T414
Tensile-MD	lb/inch	41	kN/m	7.2	TAPPI T494
Stiffness-MD	Gurley (mg)	116	mN	1.1	TAPPI T543
Brightness	%	83	%	83.0	TAPPI T452

ADHESIVE

A hard, dry edge and heat resistant acrylic emulsion. Resistance to wing-up for small diameter applications. Very repositionable.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	18.7	
Shear (1 x 1/2 x 1 kg)	hours	0.6+	hours	.6	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.4	grams/25 mm	1071.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.80	grams/25 mm	357.2	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.2	grams/25 mm	982.2	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.3	grams/25 mm	580.4	CPD-52
Min. Applic. Temp.	F	45	C	7	
Loop Tack Stain Steel	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	22	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	16	kg/645 sq mm	.4	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	45	kg/645 sq mm	1.3	CPD-16
FDA Compliance	21 CFR	175.105			

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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