



**095TK0050640SC**

**Item #: S3252052**

107 MICRON TC KIMDURA/506 PERMANENT ADHESIVE/40 SC LINER  
Approximate weight per MMSI: 254 lbs. Standard core size is 3 inches. Total caliper: 7.3 mils +/- 10%

**FACESTOCK**

A 4.2 mil (92 g/m<sup>2</sup>) Kimdura® BOPP specially top coated for thermal transfer, dot matrix, ion deposition and digital printing. Registered Trademark of Neenah Paper, Inc. © 2007 NPI All Rights Reserved.

| Test Property        | Units           | Typical Value | Metric Units    | Metric Value | Test Method |
|----------------------|-----------------|---------------|-----------------|--------------|-------------|
| Basis Weight         | lbs/25X38-500   | 62.2          | grams/sq meter  | 92.1         | TAPPI T410  |
| Caliper - Average    | mil             | 4.2           | um (micrometer) | 106.7        | TAPPI T411  |
| Opacity              | %               | 95.5          | %               | 95.5         | TAPPI T425  |
| Smoothness-Wire Side | Sheffield Units | 5             | Sheffield Units | 5.0          | TAPPI T538  |

**ADHESIVE**

A general purpose acrylic emulsion with good UV stability. Non-yellowing and generally used with film-type face stocks.

| Test Property          | Units   | Typical Value | Metric Units   | Metric Value | Test Method |
|------------------------|---------|---------------|----------------|--------------|-------------|
| Caliper - Calculated   | mils    | 0.7           | um(micrometer) | 17.3         |             |
| Shear (1 x 1/2 x 1 kg) | hours   | 24            | hours          | 24.0         | CPD-55      |
| Peel - 180 D SS 20 min | lb/inch | 2.4           | grams/25 mm    | 1071.5       | CPD-52      |
| Min. App. Temp.        | F       | 45            | C              | 7            |             |
| Service Temp.          | F       | -65 TO 200    | C              | -54 TO 93    |             |

**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

| Test Property     | Units         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500 | 41            | grams/sq meter  | 66.8         | TAPPI T410  |
| Caliper - Average | mil           | 2.4           | um (micrometer) | 61.0         | TAPPI T411  |
| Opacity           | %             | 60            | %               | 60.0         | TAPPI T425  |
| Tear-MD           | grams         | 34            | mN              | 333.4        | TAPPI T414  |
| Tear-CD           | grams         | 39            | mN              | 382.5        | TAPPI T414  |
| Tensile-MD        | lb/inch       | 40            | kN/m            | 7.0          | TAPPI T494  |
| Tensile-CD        | lb/inch       | 17            | kN/m            | 3.0          | TAPPI T494  |

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