



056H50075140SC

Item #: S4607060

RAINBOW HOLOGRAM PAPER/751 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 251 lbs. Standard core size is 3 inches. Total caliper: 6.5 mils +/- 10%

FACESTOCK

64# (94 g/m²) decorative prismatic diffraction paper. Shim lines/seams are present in holographic material. This gap in the pattern will be up to 1/32" wide. The area between the shim lines measures 30" machine direction (MD) and 48" cross direction (CD).

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/25X38-500 | 63.5 | grams/sq meter | 94.0 | TAPPI T410 |
| Caliper - Average | mil | 3.3 | um (micrometer) | 83.8 | TAPPI T411 |
| Moisture | % | 3.4 | % | 3.4 | TAPPI T412 |
| Tear-MD | grams | 44 | mN | 431.5 | TAPPI T414 |
| Tear-CD | grams | 52 | mN | 509.9 | TAPPI T414 |
| Tensile-MD | lb/inch | 29 | kN/m | 5.1 | TAPPI T494 |
| Tensile-CD | lb/inch | 12 | kN/m | 2.1 | TAPPI T494 |
| Stiffness-MD | Gurley (mg) | 114 | mN | 1.1 | TAPPI T543 |
| Stiffness-CD | Gurley (mg) | 68 | mN | .7 | TAPPI T543 |

ADHESIVE

A tackified acrylic with good adhesion to many substrates. Excellent die-cutting and stripping on wide web VIP applications. Good mandrel hold.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated | mils | 0.8 | um(micrometer) | 19.4 | |
| Shear (1 x 1/2 x 1 kg) | hours | 18.0 | hours | 18.0 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 2.1 | grams/25 mm | 937.5 | CPD-52 |
| Loop Tack Steel | oz/sq inch | 52 | kg/645 sq mm | 1.5 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 60 | kg/645 sq mm | 1.7 | CPD-16 |
| Min. App. Temp. | F | 45 | C | 7 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/24X36-500 | 41 | grams/sq meter | 66.8 | TAPPI T410 |
| Caliper - Average | mil | 2.4 | um (micrometer) | 61.0 | TAPPI T411 |
| Opacity | % | 60 | % | 60.0 | TAPPI T425 |
| Tear-MD | grams | 34 | mN | 333.4 | TAPPI T414 |
| Tear-CD | grams | 39 | mN | 382.5 | TAPPI T414 |
| Tensile-MD | lb/inch | 40 | kN/m | 7.0 | TAPPI T494 |
| Tensile-CD | lb/inch | 17 | kN/m | 3.0 | TAPPI T494 |

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