



**060EG0050850SC**

**Item #: S7055860**

60# ENCORE HI GLOSS/508 PERMANENT ADHESIVE/3.2 SCK

Approximate weight per MMSI: 282 lbs. Standard core size is 3 inches. Total caliper: 6.7 mils +/- 10%

**FACESTOCK**

61# (89 g/m<sup>2</sup>) super calendered high-gloss sheet. This C1S paper is designed for premium labeling applications.

Non-cast coated paper featuring excellent gloss and suitable for process printing.

| Test Property                | Units          | Typical Value | Metric Units    | Metric Value | Test Method    |
|------------------------------|----------------|---------------|-----------------|--------------|----------------|
| Basis Weight                 | lbs/25X38-500  | 60.8          | grams/sq meter  | 90.0         | TAPPI T410     |
| Caliper - Average            | mil            | 2.9           | um (micrometer) | 73.7         | TAPPI T411     |
| Gloss - Wire Side            | % @ 75 degrees | 89            | %               | 89.0         | TAPPI T480     |
| Opacity                      | %              | 87            | %               | 87.0         | TAPPI T425     |
| Smoothness (PPS) Print Side  | um             | 1             | um              | 1.0          | TAPPI T555     |
| Smoothness (PPS) - Back Side | um             | 2.7           | um              | 2.7          | TAPPI T555     |
| Wet Tear-MD                  | grams          | 47            | mN              |              | TAPPI T491/414 |
| Wet Tear-CD                  | grams          | 50            | mN              |              | TAPPI T491/414 |
| Tensile-MD                   | lb/inch        | 31.2          | kN/m            | 5.5          | TAPPI T494     |
| Tensile-CD                   | lb/inch        | 17.9          | kN/m            | 3.1          | TAPPI T494     |
| Brightness                   | %              | 92            | %               | 92.0         | TAPPI T452     |

**ADHESIVE**

A hard, dry edge and heat resistant acrylic emulsion. Resistance to wing-up for small diameter applications. Very repositionable.

| Test Property                  | Units      | Typical Value | Metric Units   | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated           | mils       | 0.7           | um(micrometer) | 18.7         |             |
| Shear (1 x 1/2 x 1 kg)         | hours      | 0.6+          | hours          | .6           | CPD-55      |
| Peel - 180 D SS 20 min         | lb/inch    | 2.4           | grams/25 mm    | 1071.5       | CPD-52      |
| Peel - 180 D HDPE 20 min       | lb/inch    | .80           | grams/25 mm    | 357.2        | CPD-52      |
| Peel - 180 D LDPE 20 min       | lb/inch    | 1.1           | grams/25 mm    | 491.1        | CPD-52      |
| Peel - 180 D Glass 20 min      | lb/inch    | 2.2           | grams/25 mm    | 982.2        | CPD-52      |
| Peel - 180 D Corrugated 20 min | lb/inch    | 1.3           | grams/25 mm    | 580.4        | CPD-52      |
| Min. Applic. Temp.             | F          | 45            | C              | 7            |             |
| Loop Tack Stain Steel          | oz/sq inch | 41            | kg/645 sq mm   | 1.1          | CPD-16      |
| Loop Tack HDPE                 | oz/sq inch | 22            | kg/645 sq mm   | .6           | CPD-16      |
| Loop Tack LDPE                 | oz/sq inch | 16            | kg/645 sq mm   | .4           | CPD-16      |
| Loop Tack Corrugated           | oz/sq inch | 14            | kg/645 sq mm   | .4           | CPD-16      |
| Loop Tack Glass                | oz/sq inch | 45            | kg/645 sq mm   | 1.3          | CPD-16      |
| FDA Compliance                 | 21 CFR     | 175.105       |                |              |             |

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**LINER**

A white densified kraft sheet 53# (86 g/m<sup>2</sup>) with excellent point-to-point caliper control.

| Test Property     | Units         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500 | 52.5          | grams/sq meter  | 85.6         | TAPPI T410  |
| Caliper - Average | mil           | 3.1           | um (micrometer) | 78.7         | TAPPI T411  |
| Opacity           | %             | 72            | %               | 72.0         | TAPPI T425  |
| Tear-MD           | grams         | 46            | mN              | 451.1        | TAPPI T414  |
| Tear-CD           | grams         | 55            | mN              | 539.4        | TAPPI T414  |
| Tensile-MD        | lb/inch       | 52            | kN/m            | 9.1          | TAPPI T494  |
| Tensile-CD        | lb/inch       | 24            | kN/m            | 4.2          | TAPPI T494  |

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