



**060EG0050850SC**

**Item #: S7055860**

60# ENCORE HI GLOSS/508 PERMANENT ADHESIVE/3.2 SCK

Approximate weight per MMSI: 282 lbs. Standard core size is 3 inches. Total caliper: 6.7 mils +/- 10%

**FACESTOCK**

61# (89 g/m<sup>2</sup>) super calendered high-gloss sheet. This C1S paper is designed for premium labeling applications.

Non-cast coated paper featuring excellent gloss and suitable for process printing.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	60.8	grams/sq meter	90.0	TAPPI T410
Caliper - Average	mil	2.9	um (micrometer)	73.7	TAPPI T411
Gloss - Wire Side	% @ 75 degrees	89	%	89.0	TAPPI T480
Opacity	%	87	%	87.0	TAPPI T425
Smoothness (PPS) Print Side	um	1	um	1.0	TAPPI T555
Smoothness (PPS) - Back Side	um	2.7	um	2.7	TAPPI T555
Wet Tear-MD	grams	47	mN		TAPPI T491/414
Wet Tear-CD	grams	50	mN		TAPPI T491/414
Tensile-MD	lb/inch	31.2	kN/m	5.5	TAPPI T494
Tensile-CD	lb/inch	17.9	kN/m	3.1	TAPPI T494
Brightness	%	92	%	92.0	TAPPI T452

**ADHESIVE**

A hard, dry edge and heat resistant acrylic emulsion. Resistance to wing-up for small diameter applications. Very repositionable.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	18.7	
Shear (1 x 1/2 x 1 kg)	hours	0.6+	hours	.6	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.4	grams/25 mm	1071.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.80	grams/25 mm	357.2	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.2	grams/25 mm	982.2	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.3	grams/25 mm	580.4	CPD-52
Min. Applic. Temp.	F	45	C	7	
Loop Tack Stain Steel	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	22	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	16	kg/645 sq mm	.4	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	45	kg/645 sq mm	1.3	CPD-16
FDA Compliance	21 CFR	175.105			

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**LINER**

A white densified kraft sheet 53# (86 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	52.5	grams/sq meter	85.6	TAPPI T410
Caliper - Average	mil	3.1	um (micrometer)	78.7	TAPPI T411
Opacity	%	72	%	72.0	TAPPI T425
Tear-MD	grams	46	mN	451.1	TAPPI T414
Tear-CD	grams	55	mN	539.4	TAPPI T414
Tensile-MD	lb/inch	52	kN/m	9.1	TAPPI T494
Tensile-CD	lb/inch	24	kN/m	4.2	TAPPI T494

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