

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

100WP0075150SC**Item #: S7207060**

3.7 ML THERMAL TRAN BOPP/751 PERMANENT ADHESIVE/3.2 SCK

Approximate weight per MMSI: 247 lbs. Standard core size is 3 inches. Total caliper: 7.6 mils +/- 10%

FACESTOCK

A 3.7 mil top coated matte white BOPP. UV resistant. A synthetic paper, it can be printed by thermal transfer, flexography, screen, and letterpress. Moisture, chemical and tear resistant. For drum label, outdoor and other demanding applications.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	55.2	grams/sq meter	81.7	TAPPI T410
Caliper - Average	mil	3.7	um (micrometer)	94.0	TAPPI T411
Opacity	%	88.0	%	88.0	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Brightness	%	92	%	92.0	TAPPI T452

ADHESIVE

A paper and film compatible acrylic with good adhesion to many substrates. Excellent die-cutting and stripping.

Exceptional mandrel hold.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	18.0	hours	18.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	52	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	10.7	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

ESPECIALISTAS EN MATERIALES AUTO-ADHERIBLES

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GREEN BAY PACKAGING

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PRODUCT INFORMATION

LINER

A white densified kraft sheet 53# (86 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	53.5	grams/sq meter	87.2	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Opacity	%	70.0	%	70.0	TAPPI T425
Tear-MD	grams	46.0	mN	451.1	TAPPI T414
Tear-CD	grams	55.0	mN	539.4	TAPPI T414
Tensile-MD	lb/inch	52.0	kN/m	9.1	TAPPI T494
Tensile-CD	lb/inch	24.0	kN/m	4.2	TAPPI T494
Brightness	%	78.0	%	78.0	TAPPI T452

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