



**060GM0758M40SC**

**Item #: S7649360**

66# NATURAL KRAFT/758M PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 264 lbs. Standard core size is 3 inches. Total caliper: 8.1 mils +/- 10%

**FACESTOCK**

66# (98 g/m<sup>2</sup>) brown natural kraft. For use as correction labeling on corrugated containers.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	64.35	grams/sq meter	95.2	TAPPI T410
Caliper - Average	mil	5.0	um (micrometer)	127.0	TAPPI T411
Moisture	%	5.5	%	5.5	TAPPI T412
Smoothness-Felt Side	Sheffield Units	250	Sheffield Units	250.0	TAPPI T538
Smoothness-Wire Side	Sheffield Units	290	Sheffield Units	290.0	TAPPI T538
Tear-MD	grams	108	mN	1059.1	TAPPI T414
Tear-CD	grams	120	mN	1176.8	TAPPI T414
Tensile-MD	lb/inch	45	kN/m	7.9	TAPPI T494

**ADHESIVE**

A tackified acrylic general purpose permanent with great die-cutting and stripping properties, even on wide web applications. Excellent adhesion to many substrates, especially corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.7	
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.318	grams/25 mm	588.4	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.676	grams/25 mm	748.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.83	grams/25 mm	370.6	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	23	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	20	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

Issued: 02/22/19

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