



**54SG0758M40SC0758M50SC**

**Item #: S7686660**

54# C1S SEMI GLOSS/758M PERMANENT ADHESIVE/40 SC LINER/758M PERMANENT ADHESIVE/3.2 ML WHITE KRAFT LINER

Approximate weight per MMSI: 390 lbs. Standard core size is 3 inches. Total caliper: 9.6 mils +/- 10%

**FACESTOCK**

54# (80 g/m<sup>2</sup>) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, laser, and offset methods.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	53	grams/sq meter	78.4	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	72	%	72.0	TAPPI T480
Opacity	%	87	%	87.0	TAPPI T425
Smoothness (PPS) Print Side	um	.8	um	.8	TAPPI T555
Tear-MD	grams	40	mN	392.3	TAPPI T414
Tear-CD	grams	48	mN	470.7	TAPPI T414
Tensile-MD	lb/inch	30	kN/m	5.3	TAPPI T494
Tensile-CD	lb/inch	15	kN/m	2.6	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

**ADHESIVE**

A tackified acrylic general purpose permanent with great die-cutting and stripping properties, even on wide web applications. Excellent adhesion to many substrates, especially corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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**ADHESIVE**

A tackified acrylic general purpose permanent with great die-cutting and stripping properties, even on wide web applications. Excellent adhesion to many substrates, especially corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

**LINER**

A white densified kraft sheet 53# (86 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	54.5	grams/sq meter	88.8	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Opacity	%	72	%	72.0	TAPPI T425
Tear-MD	grams	42	mN	411.9	TAPPI T414
Tear-CD	grams	44	mN	431.5	TAPPI T414
Tensile-MD	lb/inch	49	kN/m	8.6	TAPPI T494
Tensile-CD	lb/inch	22	kN/m	3.9	TAPPI T494

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