



060GM0758MPRLF

Item #: S7895360

66# NATURAL KRAFT/758M PERMANENT ADHESIVE/3.2 ML LAYFLAT LINER

Approximate weight per MMSI: 293 lbs. Standard core size is 6 inches. Total caliper: 8.9 mils +/- 10%

FACESTOCK

66# (98 g/m²) brown natural kraft. For use as correction labeling on corrugated containers.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	64.35	grams/sq meter	95.2	TAPPI T410
Caliper - Average	mil	5.0	um (micrometer)	127.0	TAPPI T411
Moisture	%	5.5	%	5.5	TAPPI T412
Smoothness-Felt Side	Sheffield Units	250	Sheffield Units	250.0	TAPPI T538
Smoothness-Wire Side	Sheffield Units	290	Sheffield Units	290.0	TAPPI T538
Tear-MD	grams	108	mN	1059.1	TAPPI T414
Tear-CD	grams	120	mN	1176.8	TAPPI T414
Tensile-MD	lb/inch	45	kN/m	7.9	TAPPI T494

ADHESIVE

A tackified acrylic general purpose permanent with great die-cutting and stripping properties, even on wide web applications. Excellent adhesion to many substrates, especially corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

A premium, 53# (87 g/m²) white kraft liner that is designed for roll-to-sheet, and fan fold applications. Designed for printing on the back side. Suitable for die cutting both paper and film.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	53.4	grams/sq meter	87.0	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Smoothness (PPS) Liner Release Side	um	2.5	um	2.5	TAPPI T555
Tear-MD	grams	61.2	mN	600.2	TAPPI T414
Tear-CD	grams	66.3	mN	650.2	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	18.9	kN/m	3.3	TAPPI T494

Notes

Please see the usage guidelines in Recommendations for Storage and Handling of Layflat Label Material located in the Ink Jet/Laser section of the Product Guide.

Issued: 09/23/17

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