



**060GM0075140SC**

**Item #: S8006560**

66# NATURAL KRAFT/751 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 266 lbs. Standard core size is 3 inches. Total caliper: 8.2 mils +/- 10%

**FACESTOCK**

66# (98 g/m<sup>2</sup>) brown natural kraft. For use as correction labeling on corrugated containers.

| Test Property        | Units           | Typical Value | Metric Units    | Metric Value | Test Method |
|----------------------|-----------------|---------------|-----------------|--------------|-------------|
| Basis Weight         | lbs/25X38-500   | 64.35         | grams/sq meter  | 95.2         | TAPPI T410  |
| Caliper - Average    | mil             | 5.0           | um (micrometer) | 127.0        | TAPPI T411  |
| Moisture             | %               | 5.5           | %               | 5.5          | TAPPI T412  |
| Smoothness-Felt Side | Sheffield Units | 250           | Sheffield Units | 250.0        | TAPPI T538  |
| Smoothness-Wire Side | Sheffield Units | 290           | Sheffield Units | 290.0        | TAPPI T538  |
| Tear-MD              | grams           | 108           | mN              | 1059.1       | TAPPI T414  |
| Tear-CD              | grams           | 120           | mN              | 1176.8       | TAPPI T414  |
| Tensile-MD           | lb/inch         | 45            | kN/m            | 7.9          | TAPPI T494  |

**ADHESIVE**

A tackified acrylic with good adhesion to many substrates. Excellent die-cutting and stripping on wide web VIP applications. Good mandrel hold.

| Test Property          | Units      | Typical Value | Metric Units   | Metric Value | Test Method |
|------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated   | mils       | 0.8           | um(micrometer) | 20.2         |             |
| Shear (1 x 1/2 x 1 kg) | hours      | 18.0          | hours          | 18.0         | CPD-55      |
| Peel - 180 D SS 20 min | lb/inch    | 2.1           | grams/25 mm    | 937.5        | CPD-52      |
| Loop Tack Stain Steel  | oz/sq inch | 52            | kg/645 sq mm   | 1.5          | CPD-16      |
| Loop Tack Glass        | oz/sq inch | 60            | kg/645 sq mm   | 1.7          | CPD-16      |
| Min. App. Temp.        | F          | 45            | C              | 7            |             |
| Service Temp.          | F          | -65 TO 200    | C              | -54 TO 93    |             |
| FDA Compliance         | 21 CFR     | 175.105       |                |              |             |

**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

| Test Property     | Units         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500 | 41            | grams/sq meter  | 66.8         | TAPPI T410  |
| Caliper - Average | mil           | 2.4           | um (micrometer) | 61.0         | TAPPI T411  |
| Opacity           | %             | 60            | %               | 60.0         | TAPPI T425  |
| Tear-MD           | grams         | 34            | mN              | 333.4        | TAPPI T414  |
| Tear-CD           | grams         | 39            | mN              | 382.5        | TAPPI T414  |
| Tensile-MD        | lb/inch       | 40            | kN/m            | 7.0          | TAPPI T494  |
| Tensile-CD        | lb/inch       | 17            | kN/m            | 3.0          | TAPPI T494  |

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