



**2VWPT0040650SC**

**Item #: S8089552**

2 MIL VALUE WHITE PET/TACKIFIED GRAVURE ADH/3.2 ML WHITE KRAFT LINER  
Approximate weight per MMSI: 246 lbs. Standard core size is 3 inches. Total caliper: 6.2 mils +/- 10%

**FACESTOCK**

A matte, white polyester film, top-coated for water-based, and U.V. ink adhesion, and thermal transfer printing. Designed for durable applications – resistant to heat and chemicals. High tear strength.

| Test Property            | Units            | Typical Value | Metric Units     | Metric Value | Test Method |
|--------------------------|------------------|---------------|------------------|--------------|-------------|
| Basis Weight             | lbs/25X38-500    | 33.8          | grams/sq meter   | 50.0         | TAPPI T410  |
| Caliper - Average        | mil              | 2.0           | um (micrometer)  | 50.8         | TAPPI T411  |
| Gloss                    | % @ 60 degrees   | 8.0           | % @ 60 degrees   | 8.0          | ASTM D523   |
| Tensile Film - MD        | lb/sq inch       | 18565         | kg/sq cm         | 1305.1       | ASTM D882   |
| Tensile Film - TD        | lb/sq inch       | 22191         | kg/sq cm         | 1560.0       | ASTM D882   |
| Elongation at Break - MD | %                | 113           | %                | 113.0        | ASTM D882   |
| Elongation at Break - TD | %                | 47            | %                | 47.0         | ASTM D882   |
| Shrinkage-MD             | % 30 min @ 302 F | 1.2           | % 30 min @ 150 C | 1.2          | ISO 2469    |
| Shrinkage-TD             | % 30 min @ 302 F | .2            | % 30 min @ 150 C | .2           | ISO 2469    |

**ADHESIVE**

A tackified permanent acrylic adhesive designed for film face stocks used in durable applications. Has high tack and excellent adhesion to low energy surfaces. An environmentally-friendly alternative to solvent adhesives.

| Test Property                  | Units      | Typical Value | Metric Units   | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated           | mils       | 1.0           | um(micrometer) | 25.2         |             |
| Shear (1 x 1/2 x 1 kg)         | hours      | 10            | hours          | 10.0         | CPD-55      |
| Peel - 180 D SS 20 min         | lb/inch    | 2.0           | grams/25 mm    | 892.9        | CPD-52      |
| Peel - 180 D HDPE 20 min       | lb/inch    | 1.4           | grams/25 mm    | 625.0        | CPD-52      |
| Peel - 180 D LDPE 20 min       | lb/inch    | 1.1           | grams/25 mm    | 491.1        | CPD-52      |
| Peel - 180 D Glass 20 min      | lb/inch    | 1.8           | grams/25 mm    | 803.6        | CPD-52      |
| Peel - 180 D Corrugated 20 min | lb/inch    | .5            | grams/25 mm    | 223.2        | CPD-52      |
| Loop Tack Stain Steel          | oz/sq inch | 43            | kg/645 sq mm   | 1.2          | CPD-16      |
| Loop Tack HDPE                 | oz/sq inch | 35            | kg/645 sq mm   | 1.0          | CPD-16      |
| Loop Tack LDPE                 | oz/sq inch | 22            | kg/645 sq mm   | .6           | CPD-16      |
| Loop Tack Corrugated           | oz/sq inch | 10            | kg/645 sq mm   | .3           | CPD-16      |
| Min. App. Temp.                | F          | 10            | C              | -12          |             |
| Service Temp.                  | F          | -40 TO 300    | C              | -40 TO 149   |             |
| FDA Compliance                 | 21 CFR     | 175.105       |                |              |             |

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**LINER**

A white densified kraft sheet 53# (86 g/m<sup>2</sup>) with excellent point-to-point caliper control.

| Test Property     | Units         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500 | 54.5          | grams/sq meter  | 88.8         | TAPPI T410  |
| Caliper - Average | mil           | 3.2           | um (micrometer) | 81.3         | TAPPI T411  |
| Opacity           | %             | 72            | %               | 72.0         | TAPPI T425  |
| Tear-MD           | grams         | 42            | mN              | 411.9        | TAPPI T414  |
| Tear-CD           | grams         | 44            | mN              | 431.5        | TAPPI T414  |
| Tensile-MD        | lb/inch       | 49            | kN/m            | 8.6          | TAPPI T494  |
| Tensile-CD        | lb/inch       | 22            | kN/m            | 3.9          | TAPPI T494  |

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