



**080SG0758M60LF**

**Item #: S8090660**

80# SEMI GLOSS/758M PERMANENT ADHESIVE/3.5 ML LAYFLAT LINER  
Approximate weight per MMSI: 329 lbs. Standard core size is 6 inches. Total caliper: 8.3 mils +/- 10%

**FACESTOCK**

80# (118 g/m<sup>2</sup>) semi-gloss multi-purpose litho with superior gloss and print qualities. Bright blue-white shade. Excellent print surface with flexo or offset. This heavier sheet offers greater stiffness and opacity.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	80	grams/sq meter	118.4	TAPPI T410
Caliper - Average	mil	4.1	um (micrometer)	104.1	TAPPI T411
Gloss	%	72.0	%	72.0	TAPPI T480
Opacity	%	92	%	92.0	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Tear-MD	grams	70	mN	686.5	TAPPI T414
Tear-CD	grams	71	mN	696.3	TAPPI T414
Tensile-MD	lb/inch	44	kN/m	7.7	TAPPI T494
Tensile-CD	lb/inch	26	kN/m	4.6	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

**ADHESIVE**

A tackified acrylic general purpose permanent with great die-cutting and stripping properties, even on wide web applications. Excellent adhesion to many substrates, especially corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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**LINER**

A 56# (92 g/m<sup>2</sup>) liner with high white visual appeal. Ideal for stream or fan fold applications. Designed for printing on the back side.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	56.4	grams/sq meter	91.9	TAPPI T410
Caliper - Average	mil	3.5	um (micrometer)	88.9	TAPPI T411
Smoothness (PPS) Liner Release Side	um	1.5	um	1.5	TAPPI T555
Tear-MD	grams	67.3	mN	660.0	TAPPI T414
Tear-CD	grams	76.5	mN	750.2	TAPPI T414
Tensile-MD	lb/inch	45.7	kN/m	8.0	TAPPI T494
Brightness	%	84	%	84.0	TAPPI T452

**Notes**

Please see the usage guidelines in Recommendations for Storage and Handling of Layflat Label Material located in the Ink Jet/Laser section of the Product Guide.

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