



**054SG0027840SC**

**Item #: S8164560**

54# C1S SEMI GLOSS/278 ULTRA REMOVABLE ADH/40 SC LINER

Approximate weight per MMSI: 225 lbs. Standard core size is 3 inches. Total caliper: 5.4 mils +/- 10%

**FACESTOCK**

54# (80 g/m<sup>2</sup>) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, laser, and offset methods.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	53.0	grams/sq meter	78.4	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	72.0	%	72.0	TAPPI T480
Opacity	%	87	%	87.0	TAPPI T425
Smoothness (PPS) Print Side	um	.8	um	.8	TAPPI T555
Tear-MD	grams	40	mN	392.3	TAPPI T414
Tear-CD	grams	48	mN	470.7	TAPPI T414
Tensile-MD	lb/inch	30	kN/m	5.3	TAPPI T494
Tensile-CD	lb/inch	15	kN/m	2.6	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

**ADHESIVE**

Ultra-removable microsphere adhesive designed for paper facers. Adheres to, and removes cleanly from, a variety of substrates. Repositionable. Perfect for kids stickers, forms, and short-term labeling such as price marking, promotions, and logistics.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.4	um(micrometer)	10.8	
Peel - 180 D SS 20 min	lb/inch	.235	grams/25 mm	104.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	7	kg/645 sq mm	.2	CPD-16
Min. App. Temp.	F	20	C	-7	
Service Temp.	F	-10 TO 120	C	-23 TO 49	
FDA Compliance	21 CFR	175.105			

**Notes**

This adhesive is not intended for layflat applications.

**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Gloss	% @ 75 degrees	57	% @ 75 degrees	57.0	TAPPI T480
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	35	mN	343.2	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494
Brightness	%	76	%		TAPPI T452

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