



**0TRCT0051540SC**

**Item #: S8181152**

42# TRANSLUCENT/515 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 209 lbs. Standard core size is 3 inches. Total caliper: 5.3 mils +/- 10%

**FACESTOCK**

A 42# (63 g/m<sup>2</sup>) ultra-clear translucent paper. It is well-suited for wafer seal mailing tabs. Can be used for tamper-evident seals. Also provides a unique look for primary package decoration.

| Test Property     | Units         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/25X38-500 | 42.2          | grams/sq meter  | 62.5         | TAPPI T410  |
| Caliper - Average | mil           | 2.3           | um (micrometer) | 58.4         | TAPPI T411  |
| Opacity           | %             | 22            | %               | 22.0         | TAPPI T425  |
| Tear-MD           | grams         | 26            | mN              | 255.0        | TAPPI T414  |

**ADHESIVE**

A permanent, non-tackified, acrylic emulsion adhesive that has good water whitening resistance and adheres well to low surface energy plastics. Good combination of quick tack and high shear makes it ideal for mailing tabs.

| Test Property          | Units      | Typical Value | Metric Units   | Metric Value | Test Method |
|------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated   | mils       | 0.6           | um(micrometer) | 15.8         |             |
| Shear (1 x 1/2 x 1 kg) | hours      | 13.8          | hours          | 13.8         | CPD-55      |
| Peel - 180 D SS 20 min | lb/inch    | 1.1           | grams/25 mm    | 491.1        | CPD-52      |
| Loop Tack Stain Steel  | oz/sq inch | 33            | kg/645 sq mm   | .9           | CPD-16      |
| Min. App. Temp.        | F          | 40            | C              | 4            |             |
| Service Temp.          | F          | -40 TO 250    | C              | -40 TO 121   |             |
| FDA Compliance         | 21 CFR     | 175.105       |                |              |             |

**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

| Test Property     | Units         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500 | 40.6          | grams/sq meter  | 66.2         | TAPPI T410  |
| Caliper - Average | mil           | 2.4           | um (micrometer) | 61.0         | TAPPI T411  |
| Opacity           | %             | 60            | %               | 60.0         | TAPPI T425  |
| Tear-MD           | grams         | 34            | mN              | 333.4        | TAPPI T414  |
| Tear-CD           | grams         | 39            | mN              | 382.5        | TAPPI T414  |
| Tensile-MD        | lb/inch       | 40            | kN/m            | 7.0          | TAPPI T494  |
| Tensile-CD        | lb/inch       | 17            | kN/m            | 3.0          | TAPPI T494  |
| Brightness        | %             | 76            | %               | 76.0         | TAPPI T452  |

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