



**054SG0053240SC**

**Item #: S8280160**

54# C1S SEMI GLOSS/532 REMOVABLE ADHESIVE/40 SC LINER

Approximate weight per MMSI: 232 lbs. Standard core size is 3 inches. Total caliper: 5.6 mils +/- 10%

**FACESTOCK**

54# (80 g/m<sup>2</sup>) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, laser, and offset methods.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	53.0	grams/sq meter	78.4	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	72.0	%	72.0	TAPPI T480
Opacity	%	87	%	87.0	TAPPI T425
Smoothness (PPS) Print Side	um	.8	um	.8	TAPPI T555
Tear-MD	grams	40	mN	392.3	TAPPI T414
Tear-CD	grams	48	mN	470.7	TAPPI T414
Tensile-MD	lb/inch	30	kN/m	5.3	TAPPI T494
Tensile-CD	lb/inch	15	kN/m	2.6	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

**ADHESIVE**

Textile acrylic adhesive that removes cleanly from most fabrics. Not recommended for leather, suede or silk. Be sure to test. All textile applications are different.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	15.6	
Shear (1 x 1/2 x 1 kg)	hours	0.9	hours	.9	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	0.9	grams/25 mm	401.8	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.2	grams/25 mm	535.7	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.2	grams/25 mm	535.7	CPD-52
Loop Tack Stain Steel	oz/sq inch	37	kg/645 sq mm	1.0	CPD-16
Loop Tack HDPE	oz/sq inch	21	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	18	kg/645 sq mm	.5	CPD-16
Loop Tack Corrugated	oz/sq inch	9	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	31	kg/645 sq mm	.9	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-40 TO 160	C	-40 TO 71	
FDA Compliance	21 CFR	175.105			

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3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA

Phone: 001-(920)-337-1800, 800-445-4269, WI: 800-472-4442 • FAX: 001-(920)-337-1797, 800-705-0111



**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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