



020CL0010292NB

Item #: S8777260

2 ML CLEAR TC BOPP/102 PERMANENT ADHESIVE/92 GA SIL CTD PET LINER
Approximate weight per MMSI: 141 lbs. Standard core size is 3 inches. Total caliper: 3.62 mils +/- 10%

FACESTOCK

2.0 mil clear top-coated BOPP offers excellent print results with water-based and UV flexo ink systems, and hot stamping. Ultra clear for a no-label look. Perfect for health and beauty aid, household care, pharmaceutical, and beverage labeling.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------------|----------------|---------------|------------------|--------------|-------------|
| Caliper Average (Films) | mils | 2.0 | um (micrometers) | 50.8 | ASTM D374 |
| Gloss | % @ 45 degrees | 87 | % | 87.0 | ASTM D2457 |
| Haze | % | 2.0 | % | 2.0 | ASTM D1003 |
| Area Yield | sq in/lb | 15,000 | sq m/kg | 21.5 | ASTM E252 |

ADHESIVE

A clear, water-resistant acrylic emulsion film adhesive, with high peel and tack, which adheres to a wide variety of surfaces, is blush resistant, and offers good wet-out.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated | mils | 0.7 | um(micrometer) | 17.3 | |
| Shear (1 x 1/2 x 1 kg) | hours | 5.9 | hours | 5.9 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 1.8 | grams/25 mm | 803.6 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 38 | kg/645 sq mm | 1.1 | CPD-16 |
| Min. App. Temp. | F | 40 | C | 4 | |
| Service Temp. | F | -40 TO 160 | C | -40 TO 71 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application. The benefits of this thinner gauge liner include reducing plastic use, decreasing shipping weight, and allowing more labels on a roll.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------|------------------|---------------|------------------|--------------|-------------|
| Caliper Average (Films) | mils | .92 | um (micrometers) | 23.4 | ASTM D374 |
| Tensile Film - MD | lb/sq inch | 32000 | kg/sq cm | 2249.6 | ASTM D882 |
| Tensile Film - TD | lb/sq inch | 32000 | kg/sq cm | 2249.6 | ASTM D882 |
| Elongation at Break - MD | % | 130 | % | 130.0 | ASTM D882 |
| Elongation at Break - TD | % | 100 | % | 100.0 | ASTM D882 |
| Shrinkage-MD | % 30 min @ 302 F | 1.5 | % 30 min @ 150 C | 1.5 | ISO 2469 |
| Shrinkage-TD | % 30 min @ 302 F | .4 | % 30 min @ 150 C | .4 | ISO 2469 |
| Area Yield | sq in/lb | 19800 | sq m/kg | 28.3 | ASTM E252 |

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