

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

020CL0063312NB**Item #: S8783052**

2.0 MIL TC CLEAR BOPP/633 REMOVABLE ADHESIVE/1.2 MIL PET NO BACK COAT

Approximate weight per MMSI: 152 lbs. Standard core size is 3 inches. Total caliper: 3.8 mils +/- 10%

FACESTOCK

2.0 mil clear top-coated BOPP offers excellent print results with water-based and UV flexo ink systems, and hot stamping. Ultra clear for a no-label look. Perfect for health and beauty aid, household care, pharmaceutical, and beverage labeling.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	2.0	um (micrometers)	50.8	ASTM D374
Gloss	% @ 45 degrees	85	%	85.0	ASTM D2457
Haze	%	2.0	%	2.0	ASTM D1003
Area Yield	sq in/lb	15000	sq m/kg	21.5	ASTM E252

ADHESIVE

An aggressive removable acrylic adhesive with a clean release for paper and film labels. It adheres to, and removes from, a wide variety of surfaces. Does not ghost. Good mandrel hold. Ideal for resealable closure labels.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	15.8	
Shear (1 x 1/2 x 1 kg)	hours	1.0	hours	1.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	.76	grams/25 mm	339.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.37	grams/25 mm	165.2	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	.42	grams/25 mm	187.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	.97	grams/25 mm	433.1	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.72	grams/25 mm	321.4	CPD-52
Peel - 180 D HDPE 24hr	lb/inch	.46	grams/25 mm	205.4	CPD-52
Peel - 180 D LDPE 24hr	lb/inch	.60	grams/25 mm	267.9	CPD-52
Peel - 180 D PET 24hr	lb/inch	1.05	grams/25 mm	468.8	CPD-52
Loop Tack Stain Steel	oz/sq inch	24	kg/645 sq mm	.7	CPD-16
Loop Tack HDPE	oz/sq inch	13	kg/645 sq mm	.4	CPD-16
Loop Tack LDPE	oz/sq inch	9	kg/645 sq mm	.3	CPD-16
Loop Tack Corrugated	oz/sq inch	6.7	kg/645 sq mm	.2	CPD-16
Loop Tack Glass	oz/sq inch	21	kg/645 sq mm	.6	CPD-16
Min. App. Temp.	F	30	C	-1	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

ESPECIALISTAS EN MATERIALES AUTO-ADHERIBLES

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COATED PRODUCTS

PRODUCT INFORMATION

LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Average	mil	1.2	um (micrometer)	30.5	TAPPI T411
Tensile Film - MD	lb/sq inch	32,000	kg/sq cm	2249.6	ASTM D882
Tensile Film - TD	lb/sq inch	32,000	kg/sq cm	2249.6	ASTM D882
Elongation at Break - MD	%	130	%	130.0	ASTM D882
Elongation at Break - TD	%	100	%	100.0	ASTM D882
Shrinkage-MD	% 30 min @ 302 F	1.5	% 30 min @ 150 C	1.5	ISO 2469
Shrinkage-TD	% 30 min @ 302 F	.4	% 30 min @ 150 C	.4	ISO 2469
Area Yield	sq in/lb	16,805	sq m/kg	24.0	ASTM E252

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