



**KONAL0072039NK**

**Item #: S8796760**

KONA LIGHT W/S/720 ALL TEMP ADHESIVE/NATURAL LINER

Approximate weight per MMSI: 228 lbs. Standard core size is 3 inches. Total caliper: 7.2 mils +/- 10%

**FACESTOCK**

KONAL is a 50# (74g/m<sup>2</sup>), 100% recycled post-consumer waste product. It is a blend of repurposed coffee bean bag fiber combined with post-consumer waste material. Perfect for labeling any coffee-related product, or environmentally-friendly packaging.

| Test Property         | Units           | Typical Value | Metric Units    | Metric Value | Test Method    |
|-----------------------|-----------------|---------------|-----------------|--------------|----------------|
| Caliper - Average     | mil             | 4.1           | um (micrometer) | 104.1        | TAPPI T411     |
| Opacity               | %               | 94            | %               | 94.0         | TAPPI T425     |
| Smoothness Print Side | Sheffield Units | 260           | Sheffield Units | 260.0        | TAPPI T538     |
| Tear-MD               | grams           | 42            | mN              | 411.9        | TAPPI T414     |
| Tear-CD               | grams           | 43            | mN              | 421.7        | TAPPI T414     |
| Wet Tensile-MD        | lb/inch         | 4             | kN/m            | .7           | TAPPI T491/404 |
| Tensile-MD            | lb/inch         | 22            | kN/m            | 3.9          | TAPPI T494     |
| Tensile-CD            | lb/inch         | 16            | kN/m            | 2.8          | TAPPI T494     |

**ADHESIVE**

A non-tackified cold-temperature acrylic adhesive. Adheres to a wide variety of packaging materials. Can be used in a wide range of temperatures. Consider for general purpose labeling.

| Test Property                  | Units      | Typical Value | Metric Units   | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated           | mils       | 0.7           | um(micrometer) | 18.7         |             |
| Shear (1 x 1/2 x 1 kg)         | hours      | .2            | hours          | .2           | CPD-55      |
| Peel - 180 D SS 20 min         | lb/inch    | 1.5           | grams/25 mm    | 669.7        | CPD-52      |
| Peel - 180 D HDPE 20 min       | lb/inch    | 1.0           | grams/25 mm    | 446.5        | CPD-52      |
| Peel - 180 D LDPE 20 min       | lb/inch    | 1.1           | grams/25 mm    | 491.1        | CPD-52      |
| Peel - 180 D Glass 20 min      | lb/inch    | 1.7           | grams/25 mm    | 759.0        | CPD-52      |
| Peel - 180 D Corrugated 20 min | lb/inch    | .6            | grams/25 mm    | 267.9        | CPD-52      |
| Loop Tack Stain Steel          | oz/sq inch | 44            | kg/645 sq mm   | 1.2          | CPD-16      |
| Loop Tack HDPE                 | oz/sq inch | 35            | kg/645 sq mm   | 1.0          | CPD-16      |
| Loop Tack LDPE                 | oz/sq inch | 29            | kg/645 sq mm   | .8           | CPD-16      |
| Loop Tack Corrugated           | oz/sq inch | 14            | kg/645 sq mm   | .4           | CPD-16      |
| Min. App. Temp.                | F          | -20           | C              | -29          |             |
| Service Temp.                  | F          | -65 TO 180    | C              | -54 TO 82    |             |
| FDA Compliance                 | 21 CFR     | 175.105       |                |              |             |

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**LINER**

Produced without bleaching, this is a more environmentally-friendly, 39# (64 g/m<sup>2</sup>) super calendered densified kraft liner offering good die-cutting and stripping. Can be recycled with corrugated.

| Test Property     | Units         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500 | 39.0          | grams/sq meter  | 63.6         | TAPPI T410  |
| Caliper - Average | mil           | 2.4           | um (micrometer) | 61.0         | TAPPI T411  |
| Opacity           | %             | 93            | %               | 93.0         | TAPPI T425  |
| Tear-MD           | grams         | 37            | mN              | 362.8        | TAPPI T414  |
| Tear-CD           | grams         | 41            | mN              | 402.1        | TAPPI T414  |
| Tensile-MD        | lb/inch       | 45            | kN/m            | 7.9          | TAPPI T494  |
| Tensile-CD        | lb/inch       | 21            | kN/m            | 3.7          | TAPPI T494  |

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