



**KONAL0072039NK**

**Item #: S8796760**

KONA LIGHT W/S/720 ALL TEMP ADHESIVE/NATURAL LINER

Approximate weight per MMSI: 228 lbs. Standard core size is 3 inches. Total caliper: 7.2 mils +/- 10%

**FACESTOCK**

KONAL is a 50# (74g/m<sup>2</sup>), 100% PCW recycled wet strength product. A blend of repurposed coffee bean bag fiber and post-consumer waste material. Perfect for labeling any coffee-related product, or environmentally-friendly packaging. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Average	mil	4.1	um (micrometer)	104.1	TAPPI T411
Opacity	%	94	%	94.0	TAPPI T425
Smoothness Print Side	Sheffield Units	260	Sheffield Units	260.0	TAPPI T538
Tear-MD	grams	42	mN	411.9	TAPPI T414
Tear-CD	grams	43	mN	421.7	TAPPI T414
Wet Tensile-MD	lb/inch	4	kN/m	.7	TAPPI T491/404
Tensile-MD	lb/inch	22	kN/m	3.9	TAPPI T494
Tensile-CD	lb/inch	16	kN/m	2.8	TAPPI T494

**ADHESIVE**

A non-tackified cold-temperature acrylic adhesive. Adheres to a wide variety of packaging materials. Can be used in a wide range of temperatures. Consider for general purpose labeling.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	18.7	
Shear (1 x 1/2 x 1 kg)	hours	.2	hours	.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

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**LINER**

Produced without bleaching, this is a more environmentally-friendly, 39# (64 g/m<sup>2</sup>) super calendered densified kraft liner offering good die-cutting and stripping. Can be recycled with corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	39.0	grams/sq meter	63.6	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Opacity	%	93	%	93.0	TAPPI T425
Tear-MD	grams	37	mN	362.8	TAPPI T414
Tear-CD	grams	41	mN	402.1	TAPPI T414
Tensile-MD	lb/inch	45	kN/m	7.9	TAPPI T494
Tensile-CD	lb/inch	21	kN/m	3.7	TAPPI T494

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