



KONAD0074744PM

Item #: S8803960

KONA DARK W/S/747 PERMANENT ADHESIVE/44# POLYKRAFT LINER

Approximate weight per MMSI: 237 lbs. Standard core size is 3 inches. Total caliper: 8.8 mils +/- 10%

FACESTOCK

KONAD is a 50# (74g/m²), 100% recycled post-consumer waste product. It is a blend of repurposed coffee bean bag fiber combined with post-consumer waste material. Perfect for labeling any coffee-related product, or environmentally-friendly packaging.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	50	grams/sq meter	74.0	TAPPI T410
Caliper - Average	mil	4.9	um (micrometer)	124.5	TAPPI T411
Smoothness Print Side	Sheffield Units	360	Sheffield Units	360.0	TAPPI T538
Smoothness Backside	Sheffield Units	340	Sheffield Units	340.0	TAPPI T538
Wet Tear-MD	grams	50	mN	490.3	TAPPI T491/414
Tear-MD	grams	85	mN	833.6	TAPPI T414
Wet Tear-CD	grams	50	mN	490.3	TAPPI T491/414
Tear-CD	grams	85	mN	833.6	TAPPI T414

ADHESIVE

A general purpose, tackified acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can be used in moist environments. Withstands ice bucket conditions.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	18.7	
Shear (1 x 1/2 x 1 kg)	hours	15	hours	15.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	3.3	grams/25 mm	1473.3	CPD-52
Loop Tack Stain Steel	oz/sq inch	53	kg/645 sq mm	1.5	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

A 44# (72 g/m²) natural kraft liner extrusion coated with polypropylene. Designed to prevent V-type tears and an excellent choice for high speed automatic applications. Commonly used in wine label applications.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	43.5	grams/sq meter	70.9	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Smoothness-Felt Side	Sheffield Units	160	Sheffield Units	160.0	TAPPI T538
Smoothness-Wire Side	Sheffield Units	85	Sheffield Units	85.0	TAPPI T538
Tear-MD	grams	35	mN	343.2	TAPPI T414
Tear-CD	grams	50	mN	490.3	TAPPI T414
Tensile-MD	lb/inch	35	kN/m	6.1	TAPPI T494
Tensile-CD	lb/inch	13	kN/m	2.3	TAPPI T494

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