



KONAM0072039NK

Item #: S8804360

KONA MEDIUM W/S/720 ALL TEMP ADHESIVE/NATURAL LINER

Approximate weight per MMSI: 228 lbs. Standard core size is 3 inches. Total caliper: 8 mils +/- 10%

FACESTOCK

KONAM is a 50# (74g/m²), 100% recycled post-consumer waste product. It is a blend of repurposed coffee bean bag fiber combined with post-consumer waste material. Perfect for labeling any coffee-related product, or environmentally-friendly packaging.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-----------------------|-----------------|---------------|-----------------|--------------|----------------|
| Basis Weight | lbs/25X38-500 | 50 | grams/sq meter | 74.0 | TAPPI T410 |
| Caliper - Average | mil | 4.9 | um (micrometer) | 124.5 | TAPPI T411 |
| Smoothness Print Side | Sheffield Units | 360 | Sheffield Units | 360.0 | TAPPI T538 |
| Smoothness Backside | Sheffield Units | 340 | Sheffield Units | 340.0 | TAPPI T538 |
| Wet Tear-MD | grams | 50 | mN | 490.3 | TAPPI T491/414 |
| Tear-MD | grams | 85 | mN | 833.6 | TAPPI T414 |
| Wet Tear-CD | grams | 50 | mN | 490.3 | TAPPI T491/414 |
| Tear-CD | grams | 85 | mN | 833.6 | TAPPI T414 |

ADHESIVE

A non-tackified cold-temperature acrylic adhesive. Adheres to a wide variety of packaging materials. Can be used in a wide range of temperatures. Consider for general purpose labeling.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated | mils | 0.7 | um(micrometer) | 18.7 | |
| Shear (1 x 1/2 x 1 kg) | hours | .2 | hours | .2 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 1.5 | grams/25 mm | 669.7 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 1.0 | grams/25 mm | 446.5 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 1.1 | grams/25 mm | 491.1 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 1.7 | grams/25 mm | 759.0 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | .6 | grams/25 mm | 267.9 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 44 | kg/645 sq mm | 1.2 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 35 | kg/645 sq mm | 1.0 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 29 | kg/645 sq mm | .8 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 14 | kg/645 sq mm | .4 | CPD-16 |
| Min. App. Temp. | F | -20 | C | -29 | |
| Service Temp. | F | -65 TO 180 | C | -54 TO 82 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

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3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA

Phone: 001-(920)-337-1800, 800-445-4269, WI: 800-472-4442 • FAX: 001-(920)-337-1797, 800-705-0111



LINER

Produced without bleaching, this is a more environmentally-friendly, 39# (64 g/m²) super calendered densified kraft liner offering good die-cutting and stripping. Can be recycled with corrugated.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/24X36-500 | 39.0 | grams/sq meter | 63.6 | TAPPI T410 |
| Caliper - Average | mil | 2.4 | um (micrometer) | 61.0 | TAPPI T411 |
| Opacity | % | 93 | % | 93.0 | TAPPI T425 |
| Tear-MD | grams | 37 | mN | 362.8 | TAPPI T414 |
| Tear-CD | grams | 41 | mN | 402.1 | TAPPI T414 |
| Tensile-MD | lb/inch | 45 | kN/m | 7.9 | TAPPI T494 |
| Tensile-CD | lb/inch | 21 | kN/m | 3.7 | TAPPI T494 |

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