



060LM0072040SC

Item #: S8842760

60# MATTE SMOOTH/720 ALL TEMP ADHESIVE/40 SC LINER

Approximate weight per MMSI: 249 lbs. Standard core size is 3 inches. Total caliper: 6.9 mils +/- 10%

FACESTOCK

A 60# (89 g/m²) clay-coated matte smooth paper. Offers a great printing surface for excellent graphic reproduction. Its very matte appearance provides a unique look in package design. Perfect for flexo printing and in a variety of digital presses.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-----------------------------|----------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/25X38-500 | 60 | grams/sq meter | 88.8 | TAPPI T410 |
| Caliper - Average | mil | 3.8 | um (micrometer) | 96.5 | TAPPI T411 |
| Gloss | % @ 75 degrees | 10.7 | % @ 75 degrees | 10.7 | TAPPI T480 |
| Smoothness (PPS) Print Side | um | 2.7 | um | 2.7 | TAPPI T555 |
| Tear-MD | grams | 48 | mN | 470.7 | TAPPI T414 |
| Tear-CD | grams | 50 | mN | 490.3 | TAPPI T414 |
| Tensile-MD | lb/inch | 31 | kN/m | 5.4 | TAPPI T494 |
| Tensile-CD | lb/inch | 19 | kN/m | 3.3 | TAPPI T494 |
| Brightness | % | 89.5 | % | 89.5 | TAPPI T452 |

ADHESIVE

A non-tackified cold-temperature acrylic adhesive. Adheres to a wide variety of packaging materials. Can be used in a wide range of temperatures. Consider for general purpose labeling.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated | mils | 0.7 | um(micrometer) | 17.3 | |
| Shear (1 x 1/2 x 1 kg) | hours | .2 | hours | .2 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 1.5 | grams/25 mm | 669.7 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 1.0 | grams/25 mm | 446.5 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 1.1 | grams/25 mm | 491.1 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 1.7 | grams/25 mm | 759.0 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | .6 | grams/25 mm | 267.9 | CPD-52 |
| Min. Applic. Temp. | F | -20 | C | -29 | |
| Loop Tack Stain Steel | oz/sq inch | 44 | kg/645 sq mm | 1.2 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 35 | kg/645 sq mm | 1.0 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 29 | kg/645 sq mm | .8 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 14 | kg/645 sq mm | .4 | CPD-16 |
| Service Temp. | F | -65 TO 180 | C | -54 TO 82 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

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LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/24X36-500 | 41 | grams/sq meter | 66.8 | TAPPI T410 |
| Caliper - Average | mil | 2.4 | um (micrometer) | 61.0 | TAPPI T411 |
| Opacity | % | 60 | % | 60.0 | TAPPI T425 |
| Tear-MD | grams | 34 | mN | 333.4 | TAPPI T414 |
| Tear-CD | grams | 39 | mN | 382.5 | TAPPI T414 |
| Tensile-MD | lb/inch | 40 | kN/m | 7.0 | TAPPI T494 |
| Tensile-CD | lb/inch | 17 | kN/m | 3.0 | TAPPI T494 |

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