



**070LH0074740SC**

**Item #: S8848752**

70# UNCTD PAPER/747 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 273 lbs. Standard core size is 3 inches. Total caliper: 6 mils +/- 10%

**FACESTOCK**

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	70	grams/sq meter	103.6	TAPPI T410
Caliper - Average	mil	5.300	um (micrometer)	134.6	TAPPI T411
Opacity	%	95	%	95.0	TAPPI T425
Smoothness Print Side	Sheffield Units	160	Sheffield Units	160.0	TAPPI T538
Tear-MD	grams	74	mN	725.7	TAPPI T414
Tear-CD	grams	86	mN	843.4	TAPPI T414
Tensile-MD	lb/inch	33.8	kN/m	5.9	TAPPI T494
Tensile-CD	lb/inch	16	kN/m	2.8	TAPPI T494
Stiffness-MD	Gurley (mg)	4.7	mN	.0	TAPPI T543
Stiffness-CD	Gurley (mg)	2.4	mN	.0	TAPPI T543
Brightness	%	94	%	94.0	TAPPI T452

**ADHESIVE**

A general purpose, tackified acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can be used in moist environments. Withstands ice bucket conditions.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	18.7	
Shear (1 x 1/2 x 1 kg)	hours	15	hours	15.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	3.3	grams/25 mm	1473.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.9	grams/25 mm	848.3	CPD-52
Peel - 180 D Glass 20 min	lb/inch	3.3	grams/25 mm	1473.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Loop Tack Stain Steel	oz/sq inch	53	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	43	kg/645 sq mm	1.2	CPD-16
Loop Tack LDPE	oz/sq inch	28	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	15	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

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