



084MB0074740SC

Item #: S8864860

84 MICRON SYN DIRET THER/747 PERMANENT ADHESIVE/40 SC LINER
Approximate weight per MMSI: 219 lbs. Standard core size is 3 inches. Total caliper: 6.4 mils +/- 10%

FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	45.9	grams/sq meter	67.9	TAPPI T410
Caliper - Average	mil	3.3	um (micrometer)	83.8	TAPPI T411
Smoothness (PPS) Print Side	um	1.3	um	1.3	TAPPI T555
Tear-MD	grams	26	mN	255.0	TAPPI T414
Tear-CD	grams	15	mN	147.1	TAPPI T414
Tensile-MD	lb/inch	22.25	kN/m	3.9	TAPPI T494
Tensile-CD	lb/inch	22.25	kN/m	3.9	TAPPI T494
Stiffness-MD	Gurley (mg)	46	mN	.5	TAPPI T543
Stiffness-CD	Gurley (mg)	67	mN	6832.1	TAPPI T543
Brightness	%	90.0	%	90.0	TAPPI T452
Initial Activation Temp	F	162	C	72	ISO 1924
Effective Activation Temp	F	190	C	88	ISO 1924
Optimum Activation Temp	F	207	C	97	ISO 1924
Area Yield	sq in/lb	10349	sq m/kg	14.8	ASTM E252

ADHESIVE

A general purpose, tackified acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can be used in moist environments. Withstands ice bucket conditions.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	15	hours	15.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	3.3	grams/25 mm	1473.3	CPD-52
Loop Tack Stain Steel	oz/sq inch	53	kg/645 sq mm	1.5	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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