



**022PD0758M40SC**

**Item #: S8897252**

3.4MIL PACKAGE DELIV DT/758M PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 230 lbs. Standard core size is 3 inches. Total caliper: 6.5 mils +/- 10%

**FACESTOCK**

A 50# (74 g/m<sup>2</sup>) direct thermal paper top-coated for handling durability. Near IR-designed for package delivery applications. PCS and scanning up to 670 nm. Also for high-heat environments. Resists imaging up to 100°C. Offers moderate to fast print speeds.

| Test Property               | Units         | Typical Value | Metric Units    | Metric Value | Test Method |
|-----------------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight                | lbs/25X38-500 | 49.8          | grams/sq meter  | 73.7         | TAPPI T410  |
| Caliper - Average           | mil           | 3.4           | um (micrometer) | 86.4         | TAPPI T411  |
| Opacity                     | %             | 93            | %               | 93.0         | TAPPI T425  |
| Smoothness (PPS) Print Side | um            | 1.6           | um              | 1.6          | TAPPI T555  |
| Tear-MD                     | grams         | 43            | mN              | 421.7        | TAPPI T414  |
| Tear-CD                     | grams         | 44            | mN              | 431.5        | TAPPI T414  |
| Tensile-MD                  | lb/inch       | 32            | kN/m            | 5.6          | TAPPI T494  |
| Tensile-CD                  | lb/inch       | 16            | kN/m            | 2.8          | TAPPI T494  |
| Stiffness-MD                | Gurley (mg)   | 90            | mN              | .9           | TAPPI T543  |
| Stiffness-CD                | Gurley (mg)   | 40            | mN              | .4           | TAPPI T543  |
| Initial Activation Temp     | F             | 270           | C               | 132          | ISO 1924    |
| Optimum Activation Temp     | F             | 300           | C               | 149          | ISO 1924    |

**ADHESIVE**

A tackified acrylic general purpose permanent with great die-cutting and stripping properties, even on wide web applications. Excellent adhesion to many substrates, especially corrugated.

| Test Property                  | Units      | Typical Value | Metric Units   | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated           | mils       | 0.7           | um(micrometer) | 17.7         |             |
| Shear (1 x 1/2 x 1 kg)         | hours      | 1.3           | hours          | 1.3          | CPD-55      |
| Peel - 180 D SS 20 min         | lb/inch    | 1.582         | grams/25 mm    | 706.3        | CPD-52      |
| Peel - 180 D HDPE 20 min       | lb/inch    | 1.4           | grams/25 mm    | 625.0        | CPD-52      |
| Peel - 180 D LDPE 20 min       | lb/inch    | 1.318         | grams/25 mm    | 588.4        | CPD-52      |
| Peel - 180 D Glass 20 min      | lb/inch    | 1.676         | grams/25 mm    | 748.3        | CPD-52      |
| Peel - 180 D Corrugated 20 min | lb/inch    | .83           | grams/25 mm    | 370.6        | CPD-52      |
| Loop Tack Stain Steel          | oz/sq inch | 38            | kg/645 sq mm   | 1.1          | CPD-16      |
| Loop Tack HDPE                 | oz/sq inch | 23            | kg/645 sq mm   | .6           | CPD-16      |
| Loop Tack LDPE                 | oz/sq inch | 20            | kg/645 sq mm   | .6           | CPD-16      |
| Loop Tack Corrugated           | oz/sq inch | 14            | kg/645 sq mm   | .4           | CPD-16      |
| Loop Tack Glass                | oz/sq inch | 35            | kg/645 sq mm   | 1.0          | CPD-16      |
| Min. App. Temp.                | F          | 35            | C              | 2            |             |
| Service Temp.                  | F          | -65 TO 200    | C              | -54 TO 93    |             |
| FDA Compliance                 | 21 CFR     | 175.105       |                |              |             |

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**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

| Test Property     | Units         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500 | 41            | grams/sq meter  | 66.8         | TAPPI T410  |
| Caliper - Average | mil           | 2.400         | um (micrometer) | 61.0         | TAPPI T411  |
| Opacity           | %             | 60            | %               | 60.0         | TAPPI T425  |
| Tear-MD           | grams         | 34            | mN              | 333.4        | TAPPI T414  |
| Tear-CD           | grams         | 39            | mN              | 382.5        | TAPPI T414  |
| Tensile-MD        | lb/inch       | 40            | kN/m            | 7.0          | TAPPI T494  |
| Tensile-CD        | lb/inch       | 17            | kN/m            | 3.0          | TAPPI T494  |

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