



**054SG00757PRLF**

**Item #: S8898760**

54# C1S SEMI GLOSS/TACKIFIED ADH/3.2 ML LAYFLAT LINER

Approximate weight per MMSI: 265 lbs. Standard core size is 3 inches. Total caliper: 6.4 mils +/- 10%

**FACESTOCK**

53# (80 g/m<sup>2</sup>) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, laser, and offset methods.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	53	grams/sq meter	78.4	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	72	%	72.0	TAPPI T480
Moisture	%	6	%	6.0	TAPPI T412
Opacity	%	87	%	87.0	TAPPI T425
Tear-MD	grams	40	mN	392.3	TAPPI T414
Tear-CD	grams	48	mN	470.7	TAPPI T414
Tensile-MD	lb/inch	30	kN/m	5.3	TAPPI T494
Tensile-CD	lb/inch	15	kN/m	2.6	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

**ADHESIVE**

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	15.6	
Shear (1 x 1/2 x 1 kg)	hours	6.5	hours	6.5	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.49	grams/25 mm	1111.7	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.43	grams/25 mm	638.4	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.29	grams/25 mm	1022.4	CPD-52
Peel - 180 D PET 20 min	lb/inch	2.90	grams/25 mm	1294.7	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.04	grams/25 mm	464.3	CPD-52
Loop Tack Stain Steel	oz/sq inch	32	kg/645 sq mm	.9	CPD-16
Loop Tack LDPE	oz/sq inch	23	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	1.5	kg/645 sq mm	.0	CPD-16
Loop Tack Glass	oz/sq inch	33	kg/645 sq mm	.9	CPD-16
Loop Tack PET	oz/sq inch	46.4	kg/645 sq mm	1.3	CPD-16
Min. App. Temp.	F	32	C	0	
Service Temp.	F	-58 TO 199	C	-50 TO 93	
FDA Compliance	21 CFR	175.105			

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Phone: 001-(920)-337-1800, 800-445-4269, WI: 800-472-4442 • FAX: 001-(920)-337-1797, 800-705-0111



**LINER**

A premium, 53# (87 g/m<sup>2</sup>) white kraft liner that is designed for roll-to-sheet, and fan fold applications. Designed for printing on the back side. Suitable for die cutting both paper and film.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	53.4	grams/sq meter	87.0	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Smoothness (PPS) Liner Release Side	um	2.5	um	2.5	TAPPI T555
Tear-MD	grams	61.2	mN	600.2	TAPPI T414
Tear-CD	grams	66.3	mN	650.2	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	18.9	kN/m	3.3	TAPPI T494

**Notes**

Please see the usage guidelines in Recommendations for Storage and Handling of Layflat Label Material located in the Ink Jet/Laser section of the Product Guide.

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