



**PLRWS0074740SC**

**Item #: S8902360**

ENHANCED BARRIER WINELBL/747 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 289 lbs. Standard core size is 3 inches. Total caliper: 8.1 mils +/- 10%

**FACESTOCK**

77# (114 g/m<sup>2</sup>) smooth white paper with a back side barrier coating that keeps the facer opaque, even in an ice bucket or cooler. Perfect for champagne, white wine, and beer. FSC certified and made with 100% PCW. More eco-friendly than poly-backed stocks.

| Test Property         | Units           | Typical Value | Metric Units    | Metric Value | Test Method |
|-----------------------|-----------------|---------------|-----------------|--------------|-------------|
| Basis Weight          | lbs/25X38-500   | 77.0          | grams/sq meter  | 114.0        | TAPPI T410  |
| Caliper - Average     | mil             | 5.0           | um (micrometer) | 127.0        | TAPPI T411  |
| Opacity               | %               | 95            | %               | 95.0         | TAPPI T425  |
| Smoothness Print Side | Sheffield Units | 101           | Sheffield Units | 101.0        | TAPPI T538  |
| Tear-MD               | grams           | 55            | mN              | 539.4        | TAPPI T414  |
| Tear-CD               | grams           | 53            | mN              | 519.8        | TAPPI T414  |
| Tensile-MD            | lb/inch         | 25            | kN/m            | 4.4          | TAPPI T494  |
| Tensile-CD            | lb/inch         | 15            | kN/m            | 2.6          | TAPPI T494  |
| Brightness            | %               | 89            | %               | 89.0         | TAPPI T452  |

**ADHESIVE**

A general purpose, tackified acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can be used in moist environments. Withstands ice bucket conditions.

| Test Property                  | Units      | Typical Value | Metric Units   | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated           | mils       | 0.7           | um(micrometer) | 18.7         |             |
| Shear (1 x 1/2 x 1 kg)         | hours      | 15            | hours          | 15.0         | CPD-55      |
| Peel - 180 D SS 20 min         | lb/inch    | 3.3           | grams/25 mm    | 1473.3       | CPD-52      |
| Peel - 180 D HDPE 20 min       | lb/inch    | 1.8           | grams/25 mm    | 803.6        | CPD-52      |
| Peel - 180 D LDPE 20 min       | lb/inch    | 1.9           | grams/25 mm    | 848.3        | CPD-52      |
| Peel - 180 D Glass 20 min      | lb/inch    | 3.3           | grams/25 mm    | 1473.3       | CPD-52      |
| Peel - 180 D Corrugated 20 min | lb/inch    | 1.5           | grams/25 mm    | 669.7        | CPD-52      |
| Loop Tack Stain Steel          | oz/sq inch | 53            | kg/645 sq mm   | 1.5          | CPD-16      |
| Loop Tack HDPE                 | oz/sq inch | 43            | kg/645 sq mm   | 1.2          | CPD-16      |
| Loop Tack LDPE                 | oz/sq inch | 28            | kg/645 sq mm   | .8           | CPD-16      |
| Loop Tack Corrugated           | oz/sq inch | 15            | kg/645 sq mm   | .4           | CPD-16      |
| Loop Tack Glass                | oz/sq inch | 60            | kg/645 sq mm   | 1.7          | CPD-16      |
| Min. App. Temp.                | F          | 0             | C              | -18          |             |
| Service Temp.                  | F          | -65 TO 200    | C              | -54 TO 93    |             |
| FDA Compliance                 | 21 CFR     | 175.105       |                |              |             |

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**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

| Test Property     | Units          | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|----------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500  | 41            | grams/sq meter  | 66.8         | TAPPI T410  |
| Caliper - Average | mil            | 2.4           | um (micrometer) | 61.0         | TAPPI T411  |
| Gloss             | % @ 75 degrees | 57            | % @ 75 degrees  | 57.0         | TAPPI T480  |
| Opacity           | %              | 60            | %               | 60.0         | TAPPI T425  |
| Tear-MD           | grams          | 35            | mN              | 343.2        | TAPPI T414  |
| Tear-CD           | grams          | 39            | mN              | 382.5        | TAPPI T414  |
| Tensile-MD        | lb/inch        | 40            | kN/m            | 7.0          | TAPPI T494  |
| Tensile-CD        | lb/inch        | 17            | kN/m            | 3.0          | TAPPI T494  |
| Brightness        | %              | 76            | %               |              | TAPPI T452  |

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