



BKVLM0074740SC

Item #: S8909252

60# BLACK VELLUM WS/747 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 252 lbs. Standard core size is 3 inches. Total caliper: 7.9 mils +/- 10%

FACESTOCK

60# (89 g/m²) uncoated, black, smooth, wet strength paper. Labels will maintain their integrity when wet. While it was designed for wine, beer, and other beverage labels, its unique look will make any product stand out on store shelves. FSC certified.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/25X38-500 | 60.0 | grams/sq meter | 88.8 | TAPPI T410 |
| Caliper - Average | mil | 4.8 | um (micrometer) | 121.9 | TAPPI T411 |
| Moisture | % | 5.5 | % | 5.5 | TAPPI T412 |
| Opacity | % | 99 | % | 99.0 | TAPPI T425 |
| Tear-MD | grams | 49 | mN | 480.5 | TAPPI T414 |
| Tear-CD | grams | 50 | mN | 490.3 | TAPPI T414 |

ADHESIVE

A general purpose, tackified acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can be used in moist environments. Withstands ice bucket conditions.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated | mils | 0.7 | um(micrometer) | 18.7 | |
| Shear (1 x 1/2 x 1 kg) | hours | 15 | hours | 15.0 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 3.3 | grams/25 mm | 1473.3 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 53 | kg/645 sq mm | 1.5 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 60 | kg/645 sq mm | 1.7 | CPD-16 |
| Min. App. Temp. | F | 0 | C | -18 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/24X36-500 | 41 | grams/sq meter | 66.8 | TAPPI T410 |
| Caliper - Average | mil | 2.4 | um (micrometer) | 61.0 | TAPPI T411 |
| Opacity | % | 60 | % | 60.0 | TAPPI T425 |
| Tear-MD | grams | 34 | mN | 333.4 | TAPPI T414 |
| Tear-CD | grams | 39 | mN | 382.5 | TAPPI T414 |
| Tensile-MD | lb/inch | 40 | kN/m | 7.0 | TAPPI T494 |
| Tensile-CD | lb/inch | 17 | kN/m | 3.0 | TAPPI T494 |

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