



060PR00751078LF

Item #: S8915960

60# PREFERRED SEMI GLOSS/751 PERMANENT ADHESIVE/78# SILICONE CTD LINER
Approximate weight per MMSI: 344 lbs. Standard core size is 3 inches. Total caliper: 8.7 mils +/- 10%

FACESTOCK

60# (89 g/m²) semi-gloss, multi-purpose litho with superior gloss and print qualities. Excellent print surface with flexo or offset.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	60	grams/sq meter	88.8	TAPPI T410
Caliper - Average	mil	3.1	um (micrometer)	78.7	TAPPI T411
Gloss	%	75.0	%	75.0	TAPPI T480
Opacity	%	87.5	%	87.5	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Tear-MD	grams	39	mN	382.5	TAPPI T414
Tear-CD	grams	44	mN	431.5	TAPPI T414
Tensile-MD	lb/inch	41	kN/m	7.2	TAPPI T494
Tensile-CD	lb/inch	19	kN/m	3.3	TAPPI T494
Brightness	%	83	%	83.0	TAPPI T452

ADHESIVE

A tackified acrylic with good adhesion to many substrates. Excellent die-cutting and stripping on wide web VIP applications. Good mandrel hold.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.9	um(micrometer)	23.0	
Shear (1 x 1/2 x 1 kg)	hours	18.0	hours	18.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	52	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	10.7	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	78	grams/sq meter	127.1	TAPPI T410
Caliper - Average	mil	4.7	um (micrometer)	119.4	TAPPI T411
Tear-MD	grams	84	mN	823.8	TAPPI T414
Tear-CD	grams	94	mN	921.8	TAPPI T414
Tensile-MD	lb/inch	55	kN/m	9.6	TAPPI T494
Tensile-CD	lb/inch	28	kN/m	4.9	TAPPI T494

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