



**BKVL M0074744PM**

**Item #: S8936852**

60# BLACK VELLUM WS/747 PERMANENT ADHESIVE/44# POLYKRAFT LINER  
Approximate weight per MMSI: 258 lbs. Standard core size is 3 inches. Total caliper: 8.6 mils +/- 10%

**FACESTOCK**

60# (89 g/m<sup>2</sup>) uncoated, black, smooth, wet strength paper. Labels will maintain their integrity when wet. While it was designed for wine, beer, and other beverage labels, its unique look will make any product stand out on store shelves. FSC certified.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	60.0	grams/sq meter	88.8	TAPPI T410
Caliper - Average	mil	4.8	um (micrometer)	121.9	TAPPI T411
Moisture	%	5.5	%	5.5	TAPPI T412
Opacity	%	99	%	99.0	TAPPI T425
Tear-MD	grams	49	mN	480.5	TAPPI T414
Tear-CD	grams	50	mN	490.3	TAPPI T414

**ADHESIVE**

A general purpose, tackified acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can be used in moist environments. Withstands ice bucket conditions.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	18.7	
Shear (1 x 1/2 x 1 kg)	hours	15	hours	15.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	3.3	grams/25 mm	1473.3	CPD-52
Loop Tack Stain Steel	oz/sq inch	53	kg/645 sq mm	1.5	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

**LINER**

A 44# (72 g/m<sup>2</sup>) natural kraft liner extrusion coated with polypropylene. Designed to prevent V-type tears and an excellent choice for high speed automatic applications. Commonly used in wine label applications.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	43.5	grams/sq meter	70.9	TAPPI T410
Caliper - Average	mil	3.1	um (micrometer)	78.7	TAPPI T411
Smoothness-Felt Side	Sheffield Units	160	Sheffield Units	160.0	TAPPI T538
Smoothness-Wire Side	Sheffield Units	85	Sheffield Units	85.0	TAPPI T538
Tear-MD	grams	35	mN	343.2	TAPPI T414
Tear-CD	grams	50	mN	490.3	TAPPI T414
Tensile-MD	lb/inch	35	kN/m	6.1	TAPPI T494
Tensile-CD	lb/inch	13	kN/m	2.3	TAPPI T494

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