



23SWB0010212NB

Item #: S8939660

2.3 MIL TC WHITE BOPP/102 PERMANENT ADHESIVE/1.2 MIL PET NO BACK COAT
Approximate weight per MMSI: 167 lbs. Standard core size is 3 inches. Total caliper: 4.2 mils +/- 10%

FACESTOCK

A 2.3 mil solid white top-coated BOPP. Backside coated to aid in adhesive anchorage. Compatible with UV and water-based flexo ink systems, and hot stamping. Good stiffness for automatic application. An excellent choice for prime labeling.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	2.300	um (micrometers)	58.4	ASTM D374
Gloss - Films	% @ 45 degress	50	% @ 45 degrees	50.0	ASTM D2457
Opacity - Films	%	90	%	90.0	ASTM D589
Tensile Film - MD	lb/sq inch	15,000	kg/sq cm	1054.5	ASTM D882
Tensile Film - TD	lb/sq inch	36,000	kg/sq cm	2530.8	ASTM D882
Stiffness-MD	Gurley (mg)	16	mN	.2	TAPPI T543
Stiffness-CD	Gurley (mg)	32	mN	.3	TAPPI T543
Elongation at Break - MD	%	172	%	172.0	ASTM D882
Elongation at Break - TD	%	52	%	52.0	ASTM D882
Dim. Stability - MD	% @ 275 F	-4.0	% @ 135 C	-4.0	ASTM D1204
Dim. Stability - TD	% @ 275 F	-3.0	% @ 135 C	-3.0	ASTM D1204
Area Yield	sq in/lb	12,500	sq m/kg	17.9	ASTM E252

ADHESIVE

A clear, water-resistant acrylic emulsion film adhesive, with high peel and tack, which adheres to a wide variety of surfaces, is blush resistant, and offers good wet-out.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	5.9	hours	5.9	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Min. App. Temp.	F	40	C	4	
Service Temp.	F	-40 TO 160	C	-40 TO 71	
FDA Compliance	21 CFR	175.105			

LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.2	um (micrometers)	30.5	ASTM D374
Tensile Film - MD	lb/sq inch	32,000	kg/sq cm	2249.6	ASTM D882
Tensile Film - TD	lb/sq inch	32,000	kg/sq cm	2249.6	ASTM D882
Elongation at Break - MD	%	130	%	130.0	ASTM D882
Elongation at Break - TD	%	100	%	100.0	ASTM D882
Shrinkage-MD	% 30 min @ 302 F	1.5	% 30 min @ 150 C	1.5	ISO 2469
Shrinkage-TD	% 30 min @ 302 F	.4	% 30 min @ 150 C	.4	ISO 2469
Elastic Modulus - MD	lb/sq inch	550,000	kg/sq cm	38665.0	ASTM D882
Elastic Modulus - TD	lb/sq inch	550,000	kg/sq cm	38665.0	ASTM D882
Area Yield	sq in/lb	16,805	sq m/kg	24.0	ASTM E252

Issued: 02/22/19

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