



**D55SG0758M60LF**

**Item #: S8990760**

55# DIGITAL SEMI GLOSS/758M PERMANENT ADHESIVE/3.5 ML LAYFLAT LINER  
Approximate weight per MMSI: 277 lbs. Standard core size is 6 inches. Total caliper: 7.2 mils +/- 10%

**FACESTOCK**

55# (81 g/m<sup>2</sup>) semi-gloss sheet designed for printing on HP Indigo presses. It has been certified by RIT for use on the ws4500 and ws6000 presses. Has a blue-white shade with high brightness and opacity. Exceptionally strong.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	55	grams/sq meter	81.4	TAPPI T410
Caliper - Average	mil	3	um (micrometer)	76.2	TAPPI T411
Moisture	%	4.5	%	4.5	TAPPI T412
Porosity	sec/100 ml	1500	sec/100 ml	1500.0	TAPPI T536
Tear-MD	grams	49	mN	480.5	TAPPI T414
Tear-CD	grams	49	mN	480.5	TAPPI T414
Tensile-MD	lb/inch	25	kN/m	4.4	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494
Brightness	%	87	%	87.0	TAPPI T452

**ADHESIVE**

A tackified acrylic general purpose permanent with great die-cutting and stripping properties, even on wide web applications. Excellent adhesion to many substrates, especially corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.318	grams/25 mm	588.4	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.676	grams/25 mm	748.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.83	grams/25 mm	370.6	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	23	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	20	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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**LINER**

A 56# (92 g/m<sup>2</sup>) liner with high white visual appeal. Ideal for stream or fan fold applications. Designed for printing on the back side.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	56.4	grams/sq meter	91.9	TAPPI T410
Caliper - Average	mil	3.5	um (micrometer)	88.9	TAPPI T411
Smoothness (PPS) Liner Release Side	um	1.5	um	1.5	TAPPI T555
Tear-MD	grams	67.3	mN	660.0	TAPPI T414
Tear-CD	grams	76.5	mN	750.2	TAPPI T414
Tensile-MD	lb/inch	45.7	kN/m	8.0	TAPPI T494
Brightness	%	84	%	84.0	TAPPI T452

**Notes**

Please see the usage guidelines in Recommendations for Storage and Handling of Layflat Label Material located in the Ink Jet/Laser section of the Product Guide.

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