

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

021MU0063340SC**Item #: S9039660**

2 MIL METALIZED TC BOPP/633 REMOVABLE ADHESIVE/40 SC LINER

Approximate weight per MMSI: 189 lbs. Standard core size is 3 inches. Total caliper: 5 mils +/- 10%

FACESTOCK

A 2.0 mil BOPP metalized on the back side for a shiny silver appearance. Top coated for printability with a wide range of ink systems.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	2.0	um (micrometers)	50.8	ASTM D374
Tensile Film - MD	lb/sq inch	29000	kg/sq cm	2038.7	ASTM D882
Tensile Film - TD	lb/sq inch	23900	kg/sq cm	1680.2	ASTM D882
Elongation at Break - MD	%	105	%	105.0	ASTM D882
Elongation at Break - TD	%	120	%	120.0	ASTM D882
Dim. Stability - MD	% 60 sec @ 266 F	4.0	% 60 sec @ 130 C	4.0	ASTM D1204
Dim. Stability - TD	% 60 sec @ 266 F	-.5	% 60 sec @ 130 C	-.5	ASTM D1204
Elastic Modulus - MD	lb/sq inch	391000	kg/sq cm	27487.3	ASTM D882
Elastic Modulus - TD	lb/sq inch	333000	kg/sq cm	23409.9	ASTM D882
Area Yield	sq in/lb	15100	sq m/kg	21.6	ASTM E252

ADHESIVE

An aggressive removable acrylic adhesive with a clean release for paper and film labels. It adheres to, and removes from, a wide variety of surfaces. Does not ghost. Good mandrel hold. Ideal for resealable closure labels.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	15.8	
Shear (1 x 1/2 x 1 kg)	hours	1.0	hours	1.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	.76	grams/25 mm	339.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.37	grams/25 mm	165.2	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	.42	grams/25 mm	187.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	.97	grams/25 mm	433.1	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.72	grams/25 mm	321.4	CPD-52
Peel - 180 D HDPE 24hr	lb/inch	.46	grams/25 mm	205.4	CPD-52
Peel - 180 D LDPE 24hr	lb/inch	.60	grams/25 mm	267.9	CPD-52
Peel - 180 D PET 24hr	lb/inch	1.05	grams/25 mm	468.8	CPD-52
Loop Tack Stain Steel	oz/sq inch	24	kg/645 sq mm	.7	CPD-16
Loop Tack HDPE	oz/sq inch	13	kg/645 sq mm	.4	CPD-16
Loop Tack LDPE	oz/sq inch	9	kg/645 sq mm	.3	CPD-16
Loop Tack Corrugated	oz/sq inch	6.7	kg/645 sq mm	.2	CPD-16
Loop Tack Glass	oz/sq inch	21	kg/645 sq mm	.6	CPD-16
Min. App. Temp.	F	30	C	-1	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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ESPECIALISTAS EN MATERIALES AUTO-ADHERIBLES

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PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	34.0	mN	333.4	TAPPI T414
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17.1	kN/m	3.0	TAPPI T494

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