



**Green Bay Packaging Inc.**  
COATED PRODUCTS OPERATIONS

**ORDERING INFORMATION: U.S. STANDARD**

**MINIMUM ORDER QUANTITY**

**INVENTORY** 1 MMSI  
**CUSTOM** 3 MMSI

**TAILORED INVENTORY PROGRAM (TIP)**  
(delivery only within the continental USA)

3" Minimum on all TIP Items

**SHORT LENGTH UPCHARGE**

For inventoried items, not on the Short-Length TIP program, master rolls may be cut into shorter rolls if the order meets the minimum quantity of 1 MMSI.

Roll Length	Charge
1,250' to 2,499'	\$.05/MSI
500' to 1,249'	\$.10/MSI
150' to 499'	\$.15/MSI

**CUSTOM REWINDING/SPLICING UPCHARGE**

.03/MSI

**SLITTING UPCHARGE**

0-17 cuts, no upcharge  
18+ cuts .02/MSI  
2" minimum slit width

**SLITTING TOLERANCE**

+/- 1/32"

**CORE SIZES**

For core size, see the Data Sheet for your specific item.

**OVERRUN / UNDERRUN FINISHING ALLOWANCES**

Inventory +/- 5%  
Custom Single Pass +/- 10%  
Piggybacks +/- 15%  
Special Materials +/- 20%

Product shelf life is one year unless otherwise stated on the component data sheet.

In addition to +/- % on overall order quantity, roll length may also be +/- % of ordered length. Customers may designate "exact roll length" on non-trimless items only. Additional splices may be required to meet exact roll length requests.

**CAN'T FIND IT ? CALL 1 - 800 - 445 - 4269**



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COATED PRODUCTS OPERATIONS

**ORDERING INFORMATION: METRIC SYSTEM**

**MINIMUM ORDER QUANTITY**

**INVENTORY** 645 sq. Mts  
**CUSTOM** 1935 sq. Mts

**TAILORED INVENTORY PROGRAM (TIP)**  
(delivery only within the continental USA)

76.2mm Minimum on all TIP Items

**SHORT LENGTH UPCHARGE**

For inventoried items, not on the Short-Length TIP program, master rolls may be cut into shorter rolls if the order meets the minimum quantity of 1 MMSI.

<u>Roll Length</u>	<u>Charge</u>
380 to 761 Meters	\$.05/MSI
152 to 379 Meters	\$.10/MSI
45.7 to 151 Meters	\$.15/MSI

**CUSTOM REWINDING/SPLICING UPCHARGE**

.05/sq. Mts

**SLITTING UPCHARGE**

0-17 cuts, no upcharge  
18+ cuts .03/sq. Mts  
51mm minimum slit width

**SLITTING TOLERANCE**

+/- 0.7mm

**CORE SIZES**

For core size, see the Data Sheet for your specific item.

**OVERRUN / UNDERRUN FINISHING ALLOWANCES**

Inventory	+/- 5%
Custom Single Pass	+/- 10%
Piggybacks	+/- 15%
Special Materials	+/- 20%

Product shelf life is one year unless otherwise stated on the component data sheet.

In addition to +/- % on overall order quantity, roll length may also be +/- % of ordered length. Customers may designate "exact roll length" on non-trimless items only. Additional splices may be required to meet exact roll length requests.

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